





## Sustainability with Delrin®

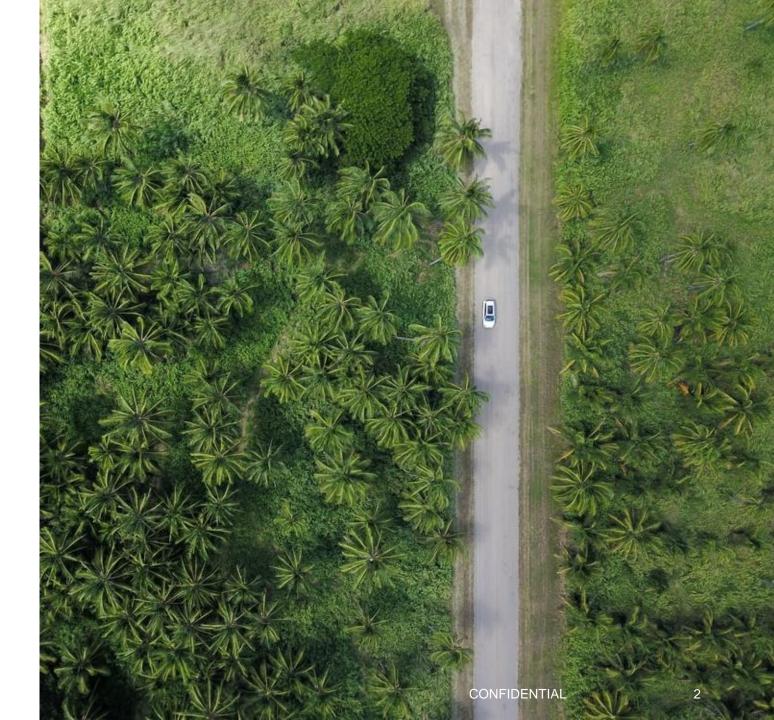
How to reach your sustainability goals with renewable certified acetal homopolymer

DuPont Delrin®



## Agenda

- Delrin<sup>®</sup> from a 40,000ft View
- What is Sustainability for Delrin<sup>®</sup>
- Delrin<sup>®</sup> Renewable Attributed
  - Mass balance approach
  - ISCC certification
- Improve your carbon footprint with Delrin<sup>®</sup>
- Summary



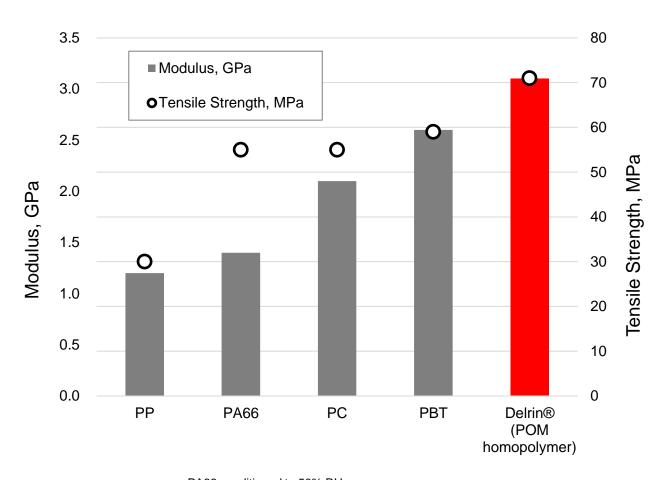


## Delrin® from a 40,000ft View



## Delrin® from a 40,000ft View

#### **Un-reinforced properties**



#### Delrin® acetal homopolymer

The stiffest and strongest unreinforced engineering polymer on the market



Image: LIMBS International

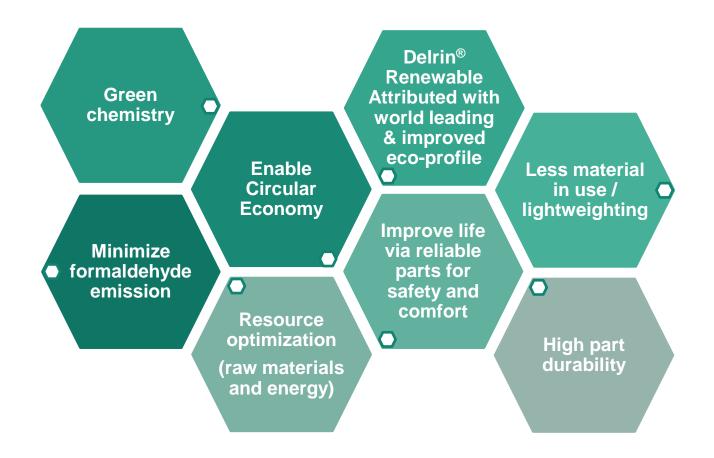


PA66 conditioned to 50% RH

## What is Sustainability for Delrin®



## What is sustainability for Delrin®?



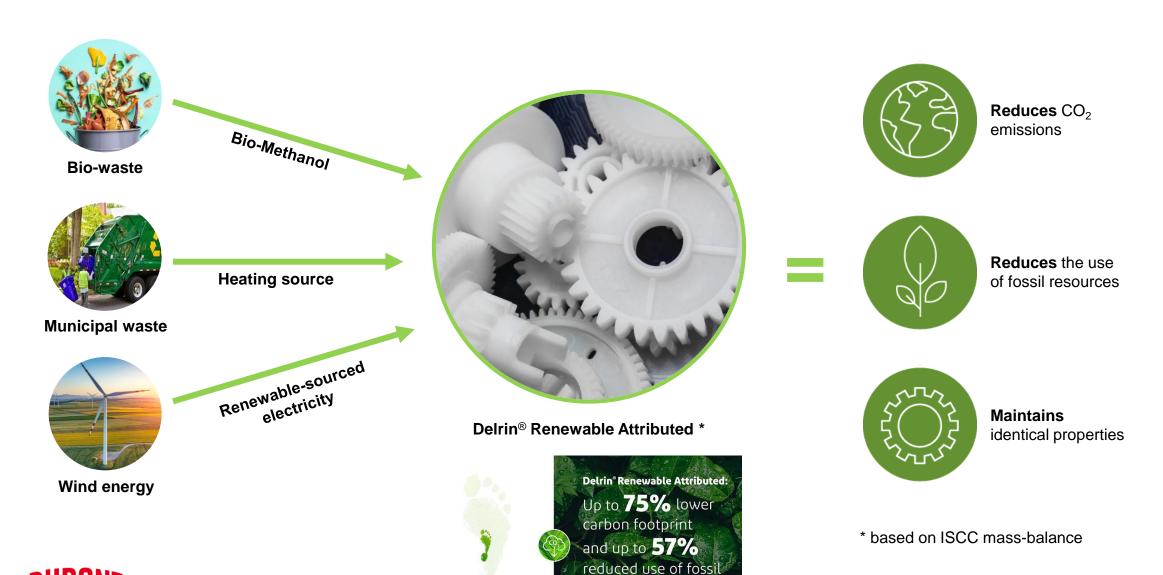




## Delrin® Renewable Attributed



## Delrin® Renewable Attributed – Breakthrough of Sustainability

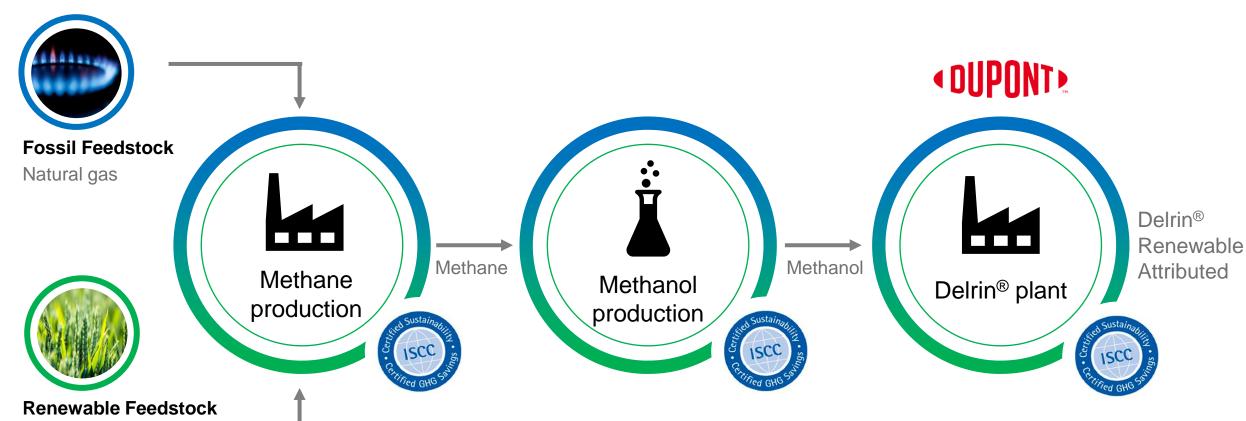


resources vs.

fossil-based Delrin<sup>®</sup>



### From biomass waste to Delrin® Renewable Attributed



Municipal Solid Waste Agricultural Waste Organic Waste

Sustainability certificates are passed over the supply chain.

An externally audited system verifies the origin of the upstream feedstock and the conversion for all the production steps



# Improve your carbon footprint with Delrin®



## Favorable eco-profile compared to other resins

PA6
PA66
PA66
PC
PC
POMPAGE
POMPAGE
POMPAGE
POMPAGE
POMPAGE
POMPAGE
POMPAGE
POMPAGE
POMPAGE
Renewable
Attributed
Attributed

**Balance** 

demanding technical requirements and environmental impact

Save CO<sub>2</sub>

and non-renewable resources when using Delrin® Renewable Attributed vs. other resins.



Indicative comparison using cradle-to-gate data from PlasticsEurope. Average tensile modulus of non-reinforced resins, extracted from public database (Campus)

Delrin<sup>®</sup> Renewable Attributed produces substantially less CO<sub>2</sub> and uses less non-renewable resources energy during production, maintaining outstanding mechanical properties.

When Delrin® Renewable Attributed is produced instead of PA6, at the production gate :

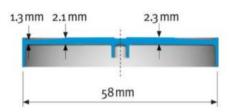


Less CO<sub>2</sub> is emitted in the atmosphere

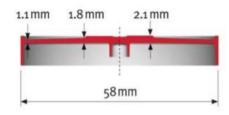
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## Optimized design for lightweighting

Up to 20% reduction of part weight achieved by re-design of the part.



Original design in acetal copolymer: 8.8 g



New design with Delrin® Renewable Attributed: 7.0 g

## **Optimize**

your design, for parts that are lighter, more durable and reliable over time.

## **Easier molding**

achieving better strength, toughness, creep and fatigue with a significant increase in flow rate compared to standard POM copolymer.



If 3g of POM is used per part. By redesigning these parts to achieve a 10% material reduction, for 100 million annual production, you save \*:

**600** 

tons CO<sub>2</sub> /year



The energy of ~ 75 homes for 1 year

## The perfect solution for circular economy

100%

mechanical properties retention after 5 passes of 100% regrind.

Unique ability to reveal process window limits.



## Reduce

your material in use and your waste

## **Increase**

your internal recycling of material, with financial and environmental benefits



For a Delrin® consumption of 1000 tons/year, when a 20% regrind is introduced, you save \*:

640 tons CO<sub>2</sub> /year



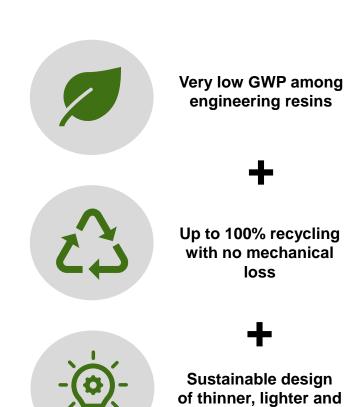
Taking out of the road **135 cars** for 1 year



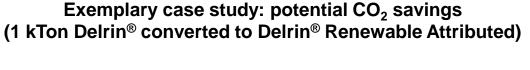
Planting ~2.6 km<sup>2</sup> of forest

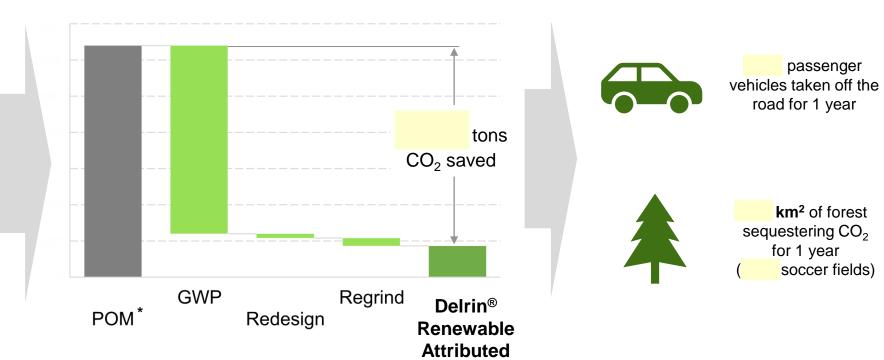
#### Delrin®

## Estimated environmental advantages



more durable parts





can share under NDA



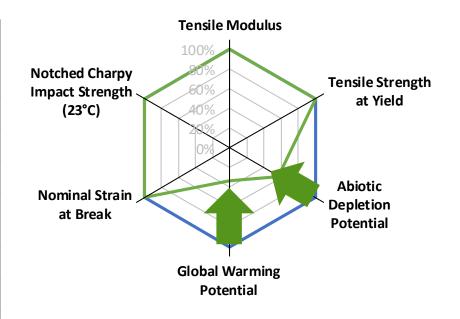
<sup>\*</sup> Data on POM from PlasticsEurope.

Data for Delrin® and Delrin® Renewable Attributed from internal LCA.

Assumed redesign weight saving 10% and regrind saving 20%.

### Delrin® RASC655 Renewable Attributed

		Delrin® SC655	Delrin <sup>®</sup> RASC655 Renewable Attributed	
Global warming potential	%	100	26	
Abiotic Depletion Potential	%	100	54	
Melt mass-flow rate	g/10min	15		
Molding shrinkage (parallel / normal)	%	2.0 / 1.9		
Density	kg/m³	1420		
Melt temperature	°C	178		
Tensile modulus	MPa	3100		
Yield stress	MPa	71		
Yield strain	%	17		
Nominal strain at break	%	30		
Charpy notched impact strength (23°C)	kJ/m²	(		
Charpy notched impact strength (-30°C)	kJ/m²	8	3	



- Delrin<sup>®</sup> SC655
- Delrin® RASC655 Renewable Attributed

Same processing, mechanical and tribological properties.

Allows fast adoption!



Manufacturing according to GMP principles, Food contact statements (EU/FDA), Testing against selected parts USP Class VI, Testing against relevant parts ISO 10993, extended change management process.

## Delrin® Renewable Attributed solution space

Transformations in mobility, healthy living, and sustainability trend driving significant change in consumer behavior. Rewarded & Unique portfolio to meet the most stringent requirements.







#### **Global Mega-trends**

#### **Automotive**



Design cars of the future for sustainability, comfort, and safety

#### Industrial



Automation drives growth in material handling, food processing

#### Consumer



Lifestyles driving growth in sports and fitness devices like urban mobility

#### **Healthcare**



Smart healthcare enable Bio monitoring, smooth drug delivery

#### Portfolio offering

	General Purpose enhanced for car interior, optimized productivity	General Purpose enhanced for Food / Water Contact (FG)	Designed for Healthcare (Special Control, SC)
High Performance High Viscosity	RA100CPE	RAFG100	
	RA300CPE		
High Productivity  Medium Viscosity	RA500CPE	RAFG500P	DASCOSE
	RA511CPE	RAFG511DP	RASC655
Enhanced Tribology			RASC698

Further portfolio based on business case





## Summary: Delrin® Renewable Attributed helps achieving your sustainability goals



# Increase the amount of renewable material in your products

100% of the base polymer of Delrin® Renewable
Attributed is produced from renewable feedstock
(mass balance)



## Design parts that are thinner and lighter

The unique combination of stiffness and toughness of Delrin® compared to fossil based copolymer unlocks sustainable design



## Give value to your waste

Delrin® can be reground multiple times without any loss of material properties



## Reduce your CO<sub>2</sub> emission and fossil resource use

When using Delrin®
Renewable Attributed, you design parts that are more sustainable:
think of CO<sub>2</sub> / part!



### Visit our website

https://www.dupont.com/delrin/delrin-renewable-attributed.html



## Delrin® Renewable Attributed

### Advancing sustainability through leading eco-profile

As part of DuPont's 2030 Sustainability Goals, a new, sustainable portfolio of DeIrin® has been added to the brand family. DeIrin® Renewable Attributed (RA) base polymer is produced from 100% bio-feedstock from waste according to ISCC Plus mass balance certification. With a world-class environmental impact profile and a low carbon footprint, DeIrin® Renewable Attributed offers excellent durability and reliability for less waste in part replacement. It is produced from 100% certified renewable electricity and offers the same quality, performance, processing and sensory experience as DeIrin®, which makes it easy for customers to adopt as they work toward their own sustainability goals. Continuing the DeIrin® reputation, DeIrin® Renewable Attributed enables lightweighting, integration of functions, and the highest levels of part performance.



#### Advantages



#### Improved footprint Improvement in CO<sub>2</sub>e footprint and

t Renewable
and Bio-feedstock from s
e resources

Bio-feedstock from second-generation sources, not in competition with the food and feed chain, and 100% certified renewable electricity used for production



#### Bio attributed

Base polymer produced from 100% certified bio-feedstock from waste according to



#### Cortific

By ISCC (International Sustainability and Carbon Certification)

#### Featured Grades

DuPont™ Delrin® Renewable Attributed RAFG100

DuPont™ Delrin® Renewable Attributed RAFG500P

DuPont™ Delrin® Renewable Attributed RAFG511DP

DuPont™ Delrin® Renewable Attributed RASC655

DuPont™ Delrin® Renewable Attributed RASC698

DuPont™ Delrin® Renewable Attributed RA100CPE

DuPont™ Delrin® Renewable Attributed RA300CPE

DuPont™ Delrin® Renewable Attributed RA500CPE

DuPont™ Delrin® Renewable Attributed RA511CPE







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