



Delrin® as a PFAS-free solution for low wear/low friction applications

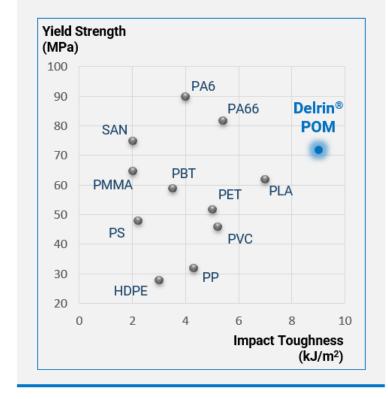
Ned LeMaster, Ian Wands, Mark Hazel, Dave Minnick, Ram Ratnagiri, Liz Stubbs

North America Medical-Grade Materials Consortium (MGMC) 2024 August 13th-14th, 2024

60-year track record of customer value creation, grounded in commitment to customer success and trusted partnerships

Delrin® POM

Unique Product



Global Capabilities

Local Relationships



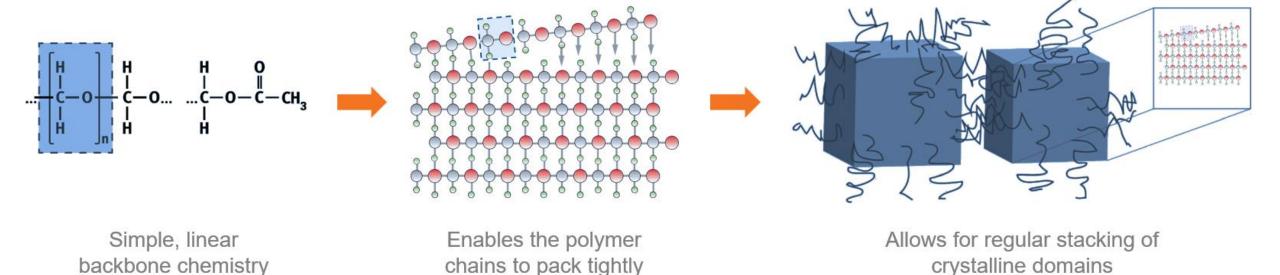
Partner of Choice

Total Solution Provider

- Deep technical expertise in development, design, and molding
- Longstanding reputation for quality and supply reliability
- Trusted product performance in safety-critical applications
- Engagement across the value chain with all stakeholders
- Innovative solutions for ecodesign initiatives and to deliver total system cost savings



Delrin® homopolymer acetal – structure defines properties



Linear, regular structure defines properties



Advantages of Delrin® homopolymer acetal



The unique combination of Delrin® properties enables its use in demanding applications without glass or other reinforcements.



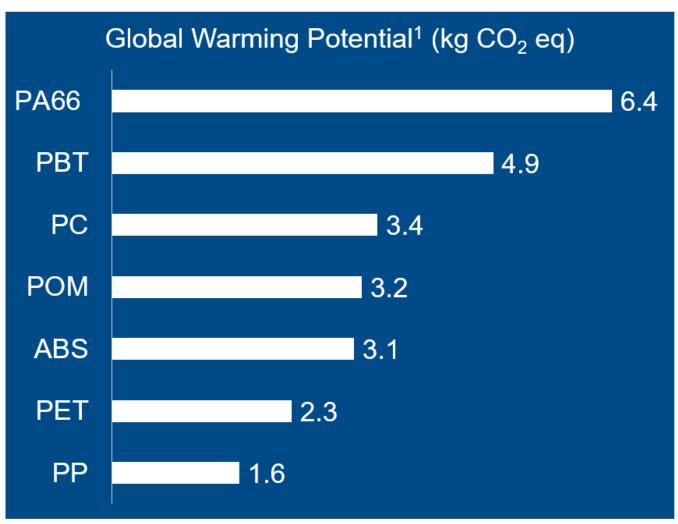
Plastics are the leader in sustainability



Polymers have an inherent GWP

Factors to reduce a material's GWP:

- Biobased monomer/feedstock
- Recycled content
- Energy used during manufacturing





Delrin® Renewable Attributed – Breakthrough Sustainability





Bio-Methanol



Municipal Waste

Heating source

Renewable-sourced

electricity



Wind Energy



Delrin® Renewable Attributed *



Up to **75%** lower carbon footprint and up to 57% reduced use of fossil resources vs. fossil-based Delrin®



Reduces CO₂ emissions



Reduces the use of fossil resources



Maintains identical properties & regulatory approvals

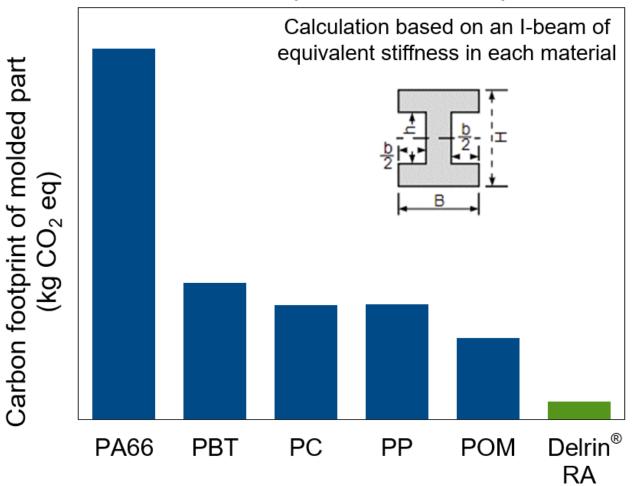
* based on ISCC mass balance



Optimizing design to achieve a lower carbon footprint



Carbon footprint of a molded part*



Optimize design utilizing mechanical properties



Potential in weight saving and reduced cycle time







Cost reduction



Green chemistry revolution pushes for elimination of PFAS



PFAS: Per- and polyfluoroalkyl substances

Any chemical with at least a perfluorinated methyl group (–CF₃) or a perfluorinated methylene group (–CF₂–) (without any H/Cl/Br/l attached to it)

Includes >9,000 chemicals

PFAS are widely used in healthcare applications

Benefits

- + Biocompatible
- + Highly chemical resistant
- + Excellent antiadhesive, wear, & friction properties

Drawbacks

- Undesirable toxicological and ecotoxicological properties
- Persistence in the environment

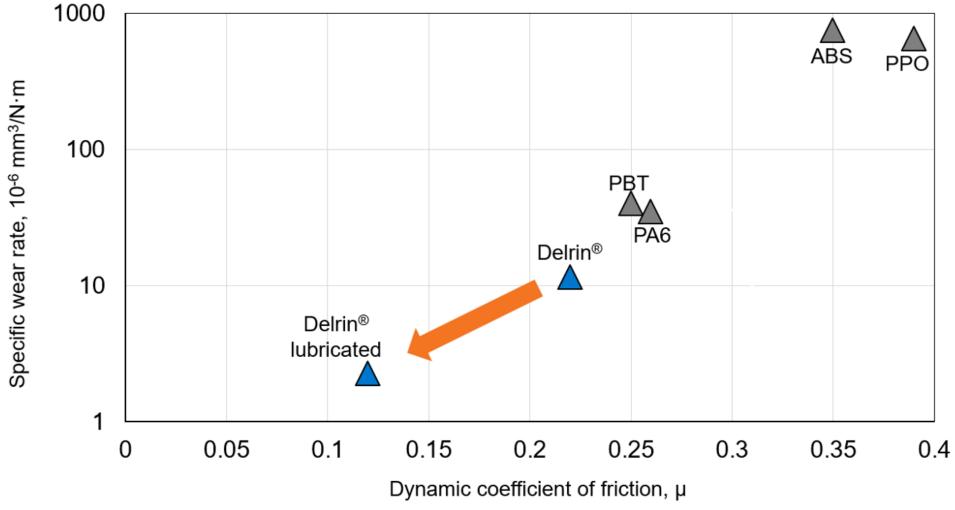


Increasing regulatory pressure suggests that PFAS-free healthcare solutions are needed



POM has inherently low wear and low friction properties







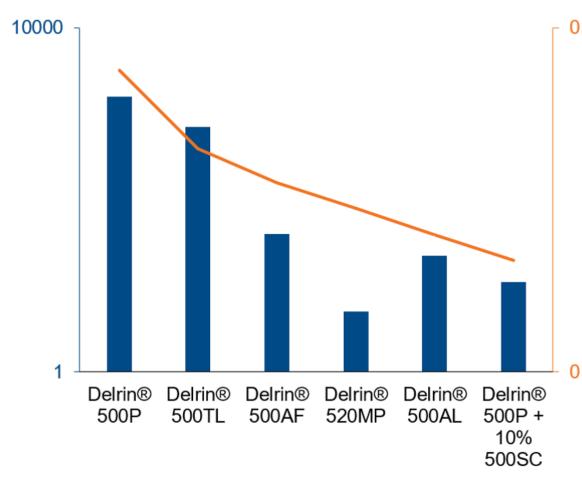
Low COF is attainable with non-PTFE Delrin® solutions



Dynamic coefficient of friction

Flow Family	"100" MFR 2.3	"500" MFR 15		
Characteristics	High Viscosity, High Impact	Medium Viscosity		
Low Wear / Low Friction Grades				
PTFE Fibers	100AF	500AF		
PTFE Micropowder	100TL	500TL 520MP		
Kevlar® Aramid Resin	100KM			
Internal Chemical Lubricant		500CL		
Advanced Lubricant	100AL(E)	500AL		
Silicone Concentrate		500SC		







Low friction, PFAS-free grades for medical applications



Flow Family	"100" MFR 2.3	"500 " MFR 15	"900" MFR 25	
Characteristics	High Viscosity, High Impact	Medium Viscosity	Low Viscosity	
Special Control Resins				
Standard, Unmodified Grades	SC631	SC655	SC690, PC690	
Low Wear and Friction		PC652	SC698	

All grades can be available as Renewable Attributed versions with up to 75% reduction in CO₂ footprint.

Special & Premium Control grades come with additional regulatory support:



Manufactured according to GMP principles



Food contact statements (EU/FDA)



Tested against selected parts USP Class VI



Tested against relevant parts ISO 10993



Sterilization data



Global availability



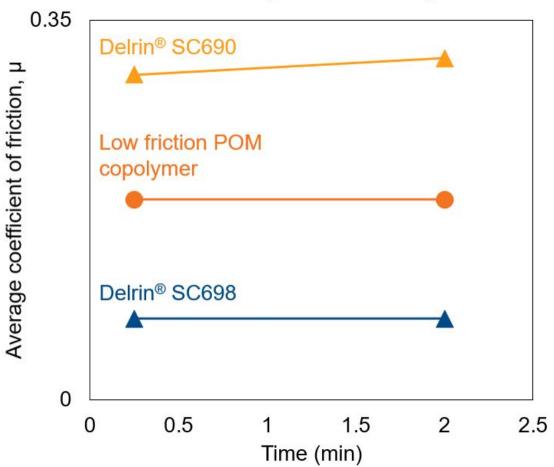
Extended change notification



Delrin® SC698: Delivering ultra-low friction for healthcare applications

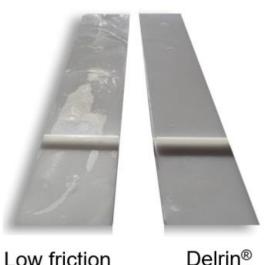






Delrin® SC698

Delivering low friction for smooth and precise actuation of medical devices



SC698

Low friction POM copolymer

 Excellent wear/friction performance

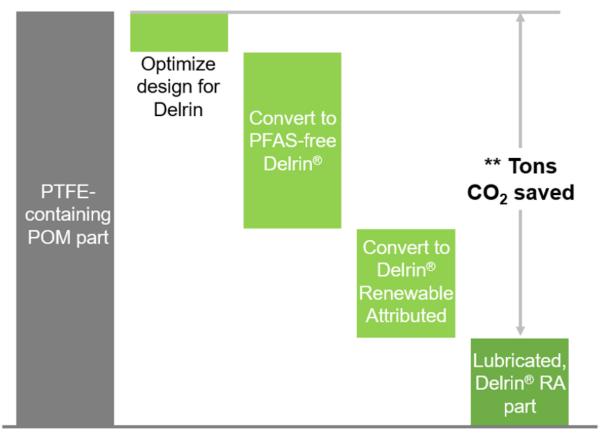
- Lower energy costs
- Removes need for external lubrication
- Enhanced surface finish
- Renewable Attributed version available



Leveraging low friction design and CO₂ savings



Example of potential CO₂ savings***



^{**} Delrin GWP data can be shared upon formal request placed through the sales organization.

*** Data for Delrin and Delrin® Renewable Attributed are based on a peer-reviewed ISO 14040/14

Combining inherently low COF **POM** with formulation proficiency and end-to-end lifecycle expertise unlocks the ability for Delrin® to be a total solution provider and partner of choice



^{***} Data for Delrin and Delrin® Renewable Attributed are based on a peer-reviewed ISO 14040/14044 compliant LCA study executed in SimaPro using the EcoInvent 3.8 database and IPCC's 6th assessment report methodology and reflect a 100-yr time horizon (GWP-100). Assumed redesigned weight savings is 10%.

Delrin® as a sustainable and PFAS-free solution





Improved CO₂ footprint

Delrin® Renewable Attributed offers an improved CO₂e footprint & reduced use of fossil resources



Inherent lubricity

Leveraging the inherent lubricious properties of Delrin[®] with creative formulation expertise unlocks PFAS-free solutions



Healthcare solutions

Healthcare solutions with regulatory support & extended change notifications



Technical, processing, application & regulatory expertise dedicated to smart, safe and sustainable healthcare





Thank you





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